Green Innovators of Innovation

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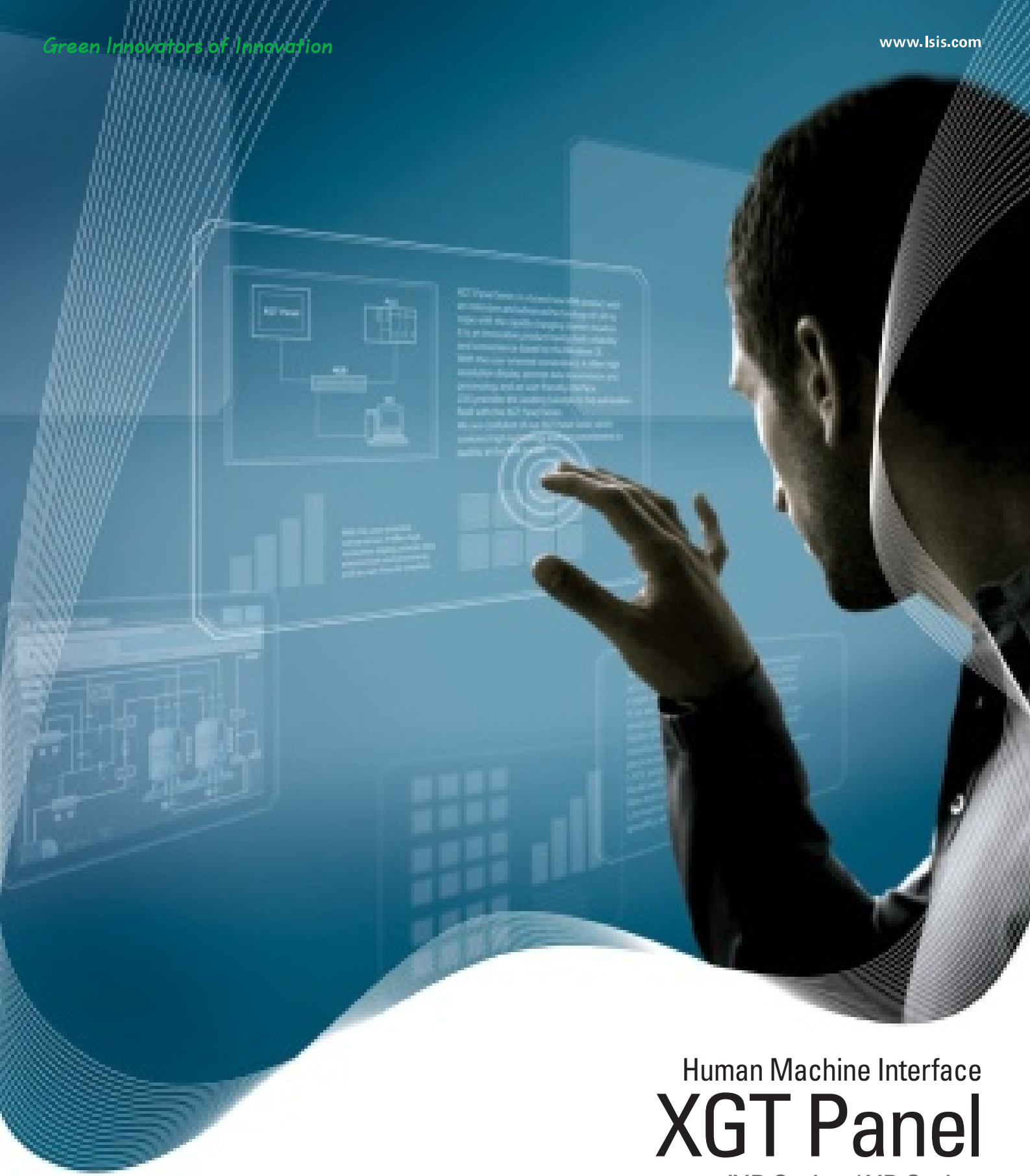

Human Machine Interface

XGT Panel

iXP Series / XP Series

LS IS

Leading Innovation, Creating Tomorrow

LSIS creates the core automation solutions for the fields ranging from production facilities to information systems.

It is the device and software operable using a designed screen for users to monitor and control the operating status of given facilities and equipments.

Windows CE platform based XGT panel is a user-friendly solution, providing convenient, clear and realistic display, prompt data transmission and processing as well as easy environments.

Based on the advanced technologies, LSIS satisfies various requirements of clients, from unit facilities to advanced industrial fields, leading the HMI market.

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XGT Panel

XGT Panel

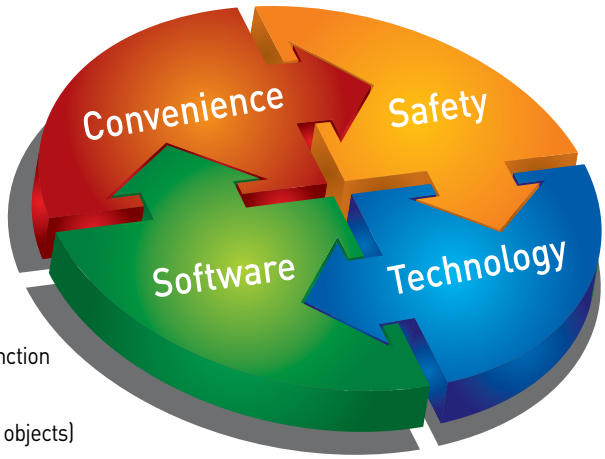
neXt Generation Technology

We are in the forefront with advanced technologies for clients.

XGT Panel is a brand new HMI product with an intensive and advanced technology of LSIS to cope with the rapidly changing market.
It is an innovative product having both reliability and convenience based on Window CE Platform. With the user-oriented convenience, it offers high-resolution, realistic display, prompt data transmission and processing and user-friendly interface. LSIS, offering a Leading Solution in the automation field, proudly presents the XGT Panel series at the HMI market with the advanced technologies and product quality, following the XGT PLC.

Excellent Performance & Convenient Functions

- Clear and high-resolution display with 16.7M TFT and 65K TFT colors
- Various vector symbols and high quality raster symbols
- Supports a wide range of graphic formats including BMP, JPG, GIF, WMF
- Simple video clips with GIF drawing
- 10/100 BASE-T Ethernet interface as a default
- Convenient and easy screen editing
- Enhanced data management function (Logging, Recipe and Alarm)
- Read function of the controller's status information (diagnosis, monitoring and maintenance)
- Multi-lingual display of up to 8 languages and a batch language changing function
- Offline simulation program (link with the XG5000 simulator)
- HMI S/W tag function (easy to change the device address mapped to graphic objects)
- USB Host/Device function for using various PC devices (mouse, keyboard, and etc.)
- Sufficient memory space for project
- Excellent performance and convenient functions



XGT Panel

NEW Product

XGT Panel

iXP Series

Convenient control with a single touch!

A user-oriented interface, enhanced performance, and soft and quick screen switching and respond speed to touch!

Meet iXP series of LSIS that genuinely and fully connects humans with equipments.

It is highly competitive using the user-friendly technologies.

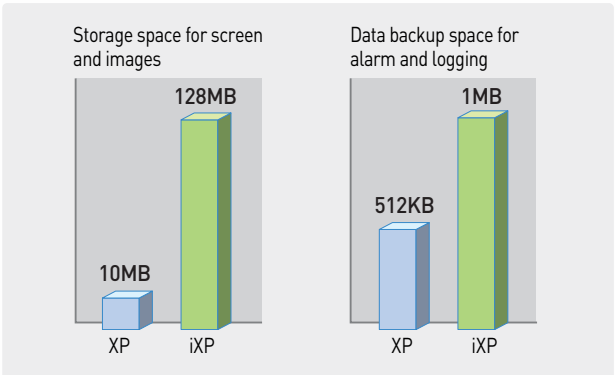
- Quick screen switching and response speed to touch
- 16.7M TFT colored LCD
- Large drawing / backup memory (Drawing-128MB, Backup-1MB)
- Sound I/O support
- Various interfaces
  - USB Host 3ch (Front: 1, Rear: 2), Device 1ch (Front)
  - CF card and SD card
  - Various communication drivers provided
- Presence sensor applied (within 1m)

High Speed

High-performance 1GHz CPU is installed to improve the data and screen switching speed, and Windows CE 6.0 Professional OS is adopted to execute NET-based external applications.

Large Memory

Large device memory is provided to save mass data.

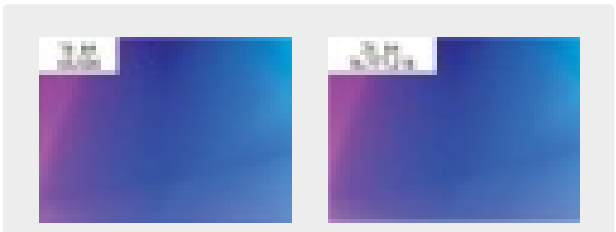


Presence Sensor

Sensor detects movement within 1m, to control the backlight, ensuring a longer life of the product.

More Colorful

High luminance/resolution LCD with an LED backlight and 24 bit colors to express clear and vivid colors of 16,777,216.

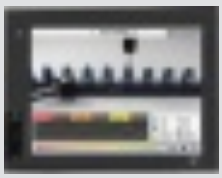


Products Line-up

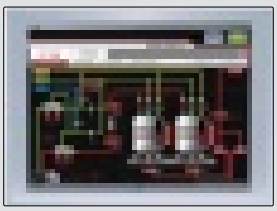
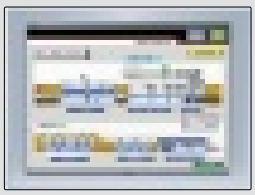
Window CE-based new HMI developed with advanced technologies of LSIS to optimize the user experience

XGT Panel iXP / XP Series

iXP Series

	15"(38cm)	12.1"(31cm)	10.4"(26cm)
Standard Ethernet I/F, Serial I/F(RS-232C), Serial I/F(RS422/485), USB I/F, CF Card I/F, SD	**iXP90-TTA** TFT 16,777,216 colors XGA(1024 × 768 dots)	**iXP80-TTA** TFT 16,777,216 colors SVGA(800 × 600 dots)	**iXP70-TTA**  TFT 16,777,216 colors SVGA(800 × 600 dots)

XP Series

	15"(38cm)	12.1"(31cm)	10.4"(26cm)
General Ethernet I/F, Serial I/F(RS-232C), Serial I/F(RS422/485), USB I/F, CF Card I/F, SD, Expansion port	**XP90-TTA**  TFT 65,536 colors XGA(1024 × 768 dots)	**XP80-TTA**  TFT 65,536 colors SVGA(800 × 600 dots)	**XP70-TTA** TFT 65,536 colors VGA(640 × 480 dots)
Economical Serial I/F(RS-232C), Serial I/F(RS422/485), USB I/F, CF Card I/F			

8.4"(21cm)

iXP50-TTA

TFT 16,777,216 colors
SVGA(800 × 600 dots)
※ Coming soon

8.4"(21cm)

XP50-TTA

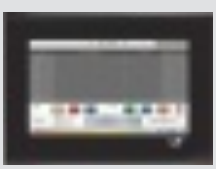
TFT 65,536 colors
VGA(640 × 480 dots)

7"(17.7cm)

XP40-TTA

TFT 65,536 colors
WVGA(800 × 480 dots)
※ CF card I/F and expansion ports not supported.

XP40-TTE



TFT 65,536/256(Default) colors
WVGA(800 × 480 dots)
※ CF Card I/F not supported.

5.7"(14cm)

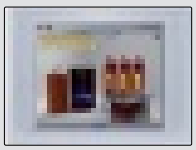
XP30-TTA

TFT 65,536 colors
QVGA(320 × 240 dots)

XP30-BTA

STN MONO (8-column Gray)
QVGA(320 × 240 dots)

XP30-TTE

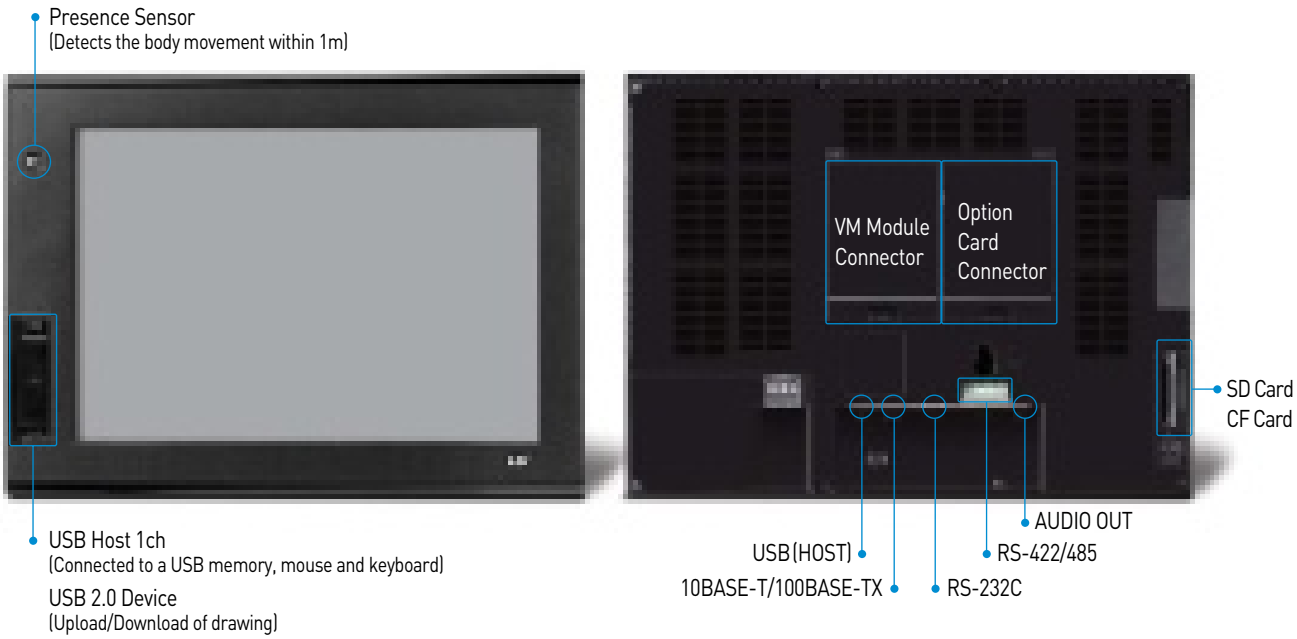


TFT 256 colors
QVGA(320 × 240 dots)

XP30-BTE

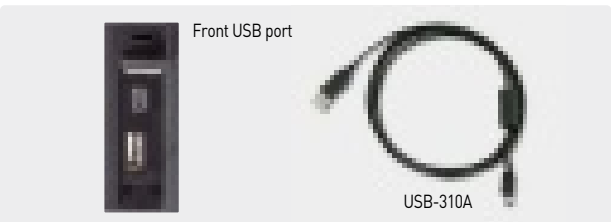
STN MONO Economical type
(8-column Gray)
QVGA(320 × 240 dots)
※ CF Card I/F and USB I/F not supported.

Hardware Related Functions iXP



iXP 1 Respective Front USB Host/Device Channel

- An additional USB host channel is installed in the front panel.
- A front USB host is used to connect to a USB memory, mouse and keyboard.
- A front USB device port is used to change the XP-Runtime without opening a control panel or download/upload the drawing file created using XP-Builder.
- USB download cable (USB-310A)



iXP Sound Output Function (For all iXP models)

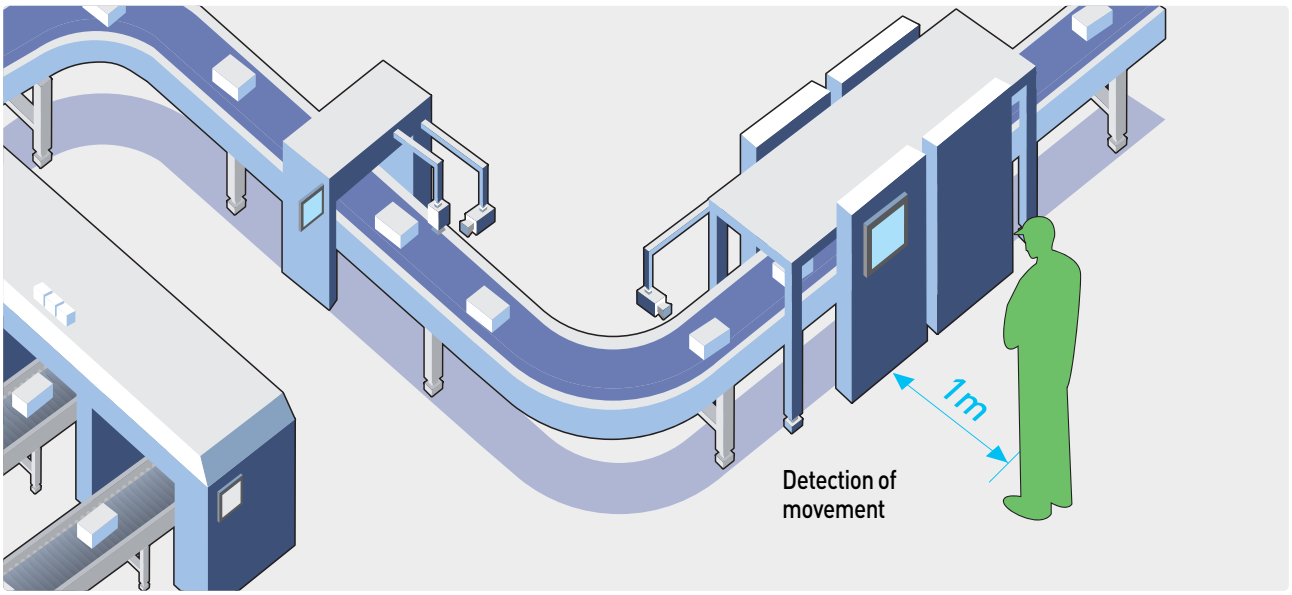
- The sound files (wav, mp3) registered using XP-Builder can be output to speakers connected to HMI.
- An alarm is generated via speakers to warn operators.
- Up to 512 sound files can be saved.

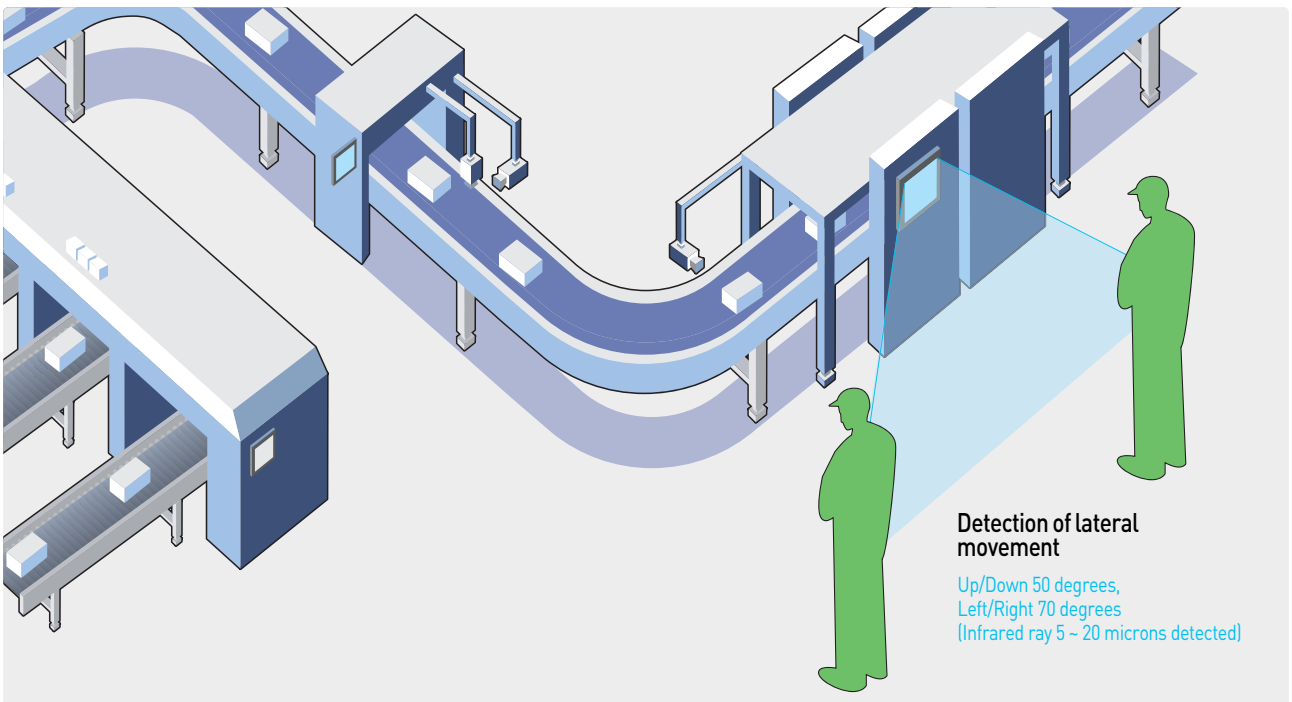
iXP Function to use SD Cards

iXP supports additional SD memory cards along with previous USB/CF memory cards to diversify the backup means.

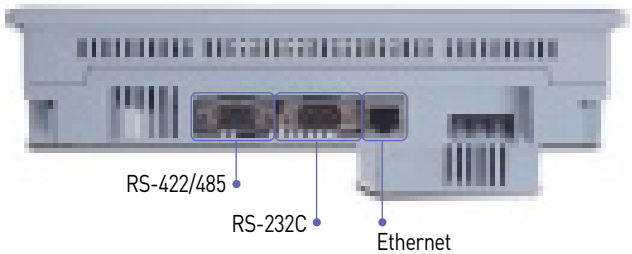
iXP Presence Sensor (For all iXP models)

- The XP presence sensor detects movement within 1m to turn on a backlight.
- When not used, it turns OFF the screen to maintain a longer lifespan of the backlight.



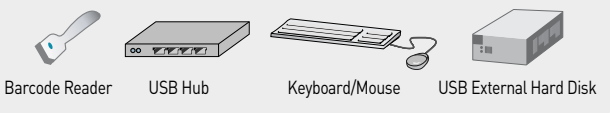


Hardware Related Functions XP



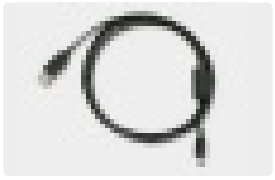
XP USB Host

- 2 USB interface channels
- Various access devices can be used using the USB I/F.
- Access to mouse, keyboard, a USB external hard disk, barcode reader and USB hub is possible, Access to mouse, keyboard, a USB external hard disk, barcode reader and USB hub is possible. Continuous upgrades and developments to cope with other drivers are under progress.



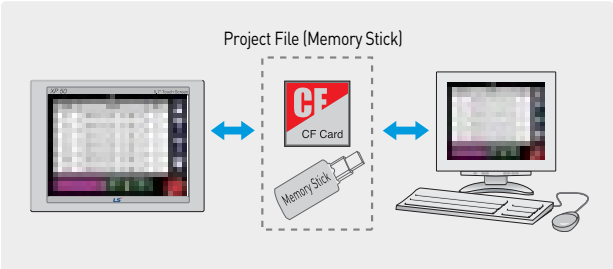
XP A type USB Cable (XP0-USBC)

- USB cable is used for screen data transmission and XP-Runtime updates.
- The versions before XP-Builder 1.30 are not installed with the USB driver, thus it must be installed.



XP Effective Use of USB Memory

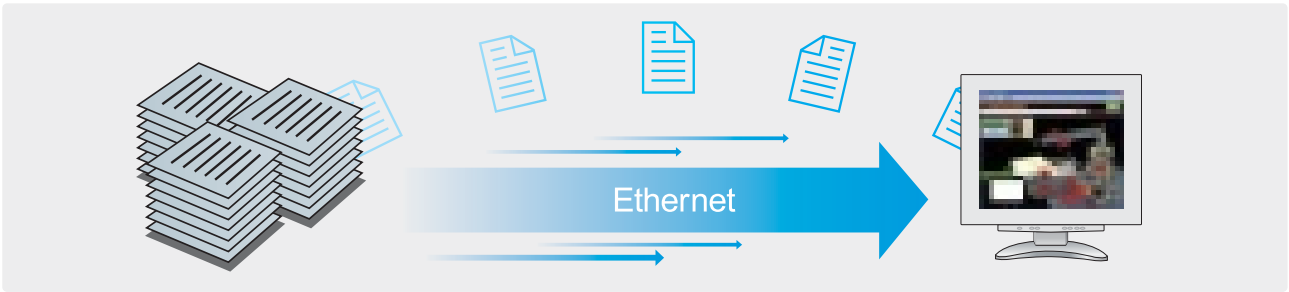
- PLC data can be saved in a CF card or USB memory. If necessary, they are converted into a CSV format to be used to prepare daily and monthly reports.
- When the drawing files using XP-Builder are saved in a CF card or a USB memory and copied to the XGT Panel, they can be executed without being sent via cables.
- When there are several XGT Panels, one CF card or USB memory can be used to copy each XGT panel, allowing a setup.
- A CF card or a USB memory can be used for engine updates and upload/download of drawing files.



Hardware Related Functions iXP XP

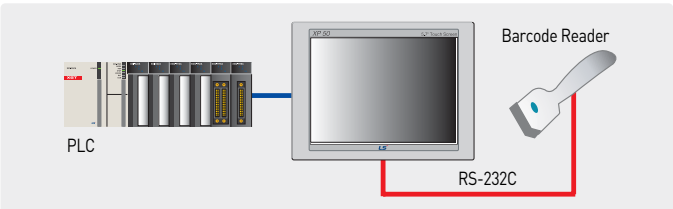
iXP XP Ethernet method for Quick Transmission of Mass Data

- Ethernet method has improved the transmission speed. Compared to the conventional RS-232C method, a quicker transmission speed: 115kbps ➡10/100Mbps
- Regardless of the memory capacity, the drawing files can be quickly uploaded/ downloaded, and logging/alarm/recipe data can be conveniently used.
- Ethernet method is used for various production data collection, monitoring and control using PC.



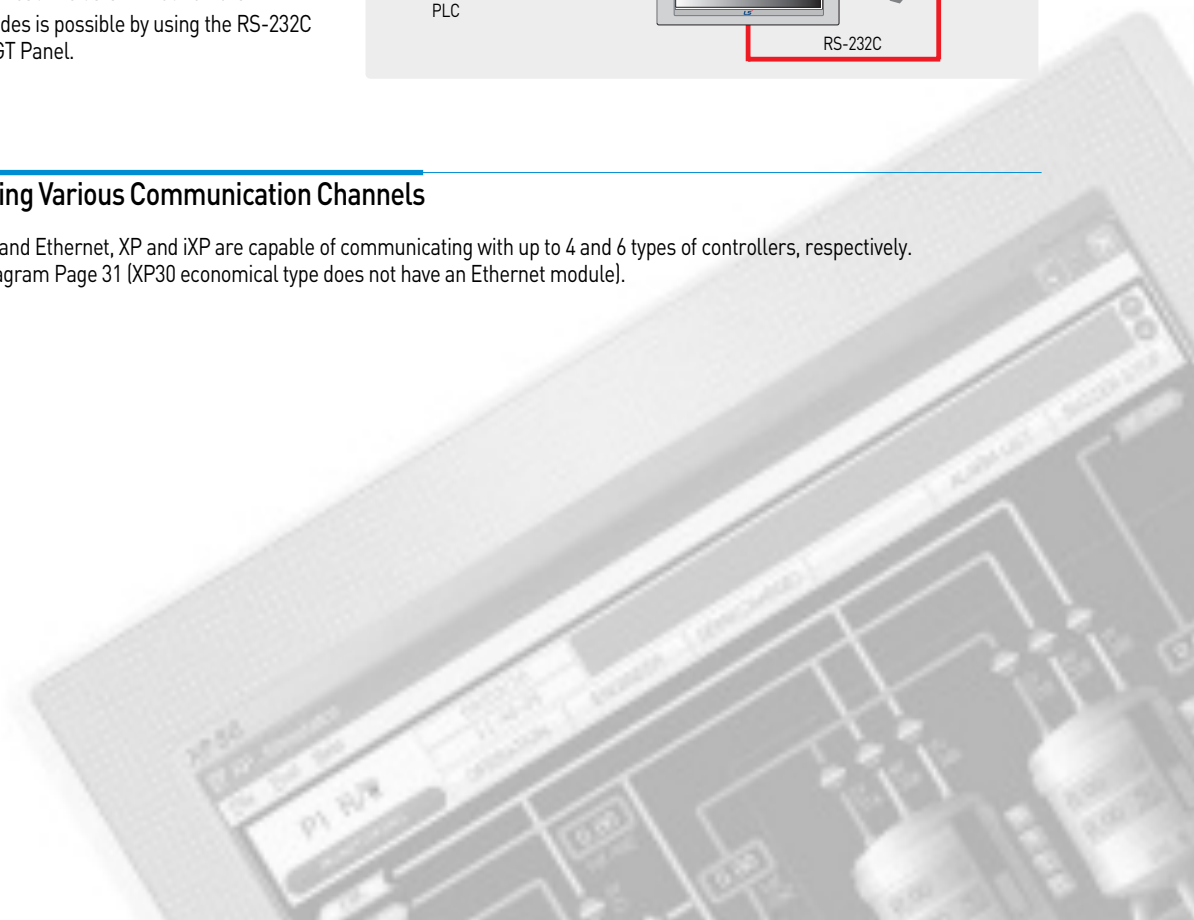
iXP XP Barcode Scanner Communication

- ASCII data imported by accessing a barcode scanner from XGT Panel can be saved in the user-assigned PLC or XGT Panel's internal memory.
- Complete Bit can be randomly saved. It allows users to check whether the XGT Panel has read the data without errors.
- Communication with barcodes is possible by using the RS-232C interface installed in the XGT Panel.



iXP XP Providing Various Communication Channels

Using RS-232C, RS-442/485 and Ethernet, XP and iXP are capable of communicating with up to 4 and 6 types of controllers, respectively.
Refer to the system block diagram Page 31 (XP30 economical type does not have an Ethernet module).



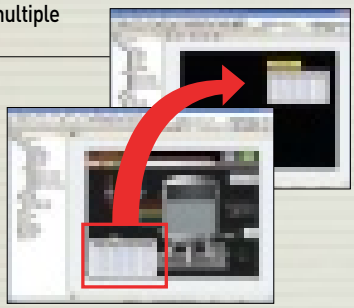
XP-Builder

XGT Panel offers easy and user-friendly multi-interface.

XP-Builder Functions

Implementation of multiple programs

In order to use the previously created drawing data for a new drawing, more than 2 XP-Builder programs are executed simultaneously.

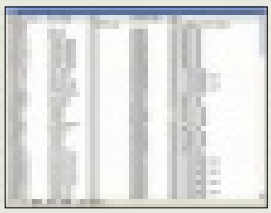


Function to check data

- To check for any error on the data created, and errors can be corrected by clicking on them.
- The specific description of error created is displayed.

Cross-reference function of devices

Devices used for drawing data and tags are displayed.



Drawing Editor: XP-Builder

Project Window

Aligned for easier addition and edition of project view screens and special functions.

Data Element Window

- Displays the objects on a screen currently shown.
- When double-clicked, a window on setting the properties appears.

Output Window

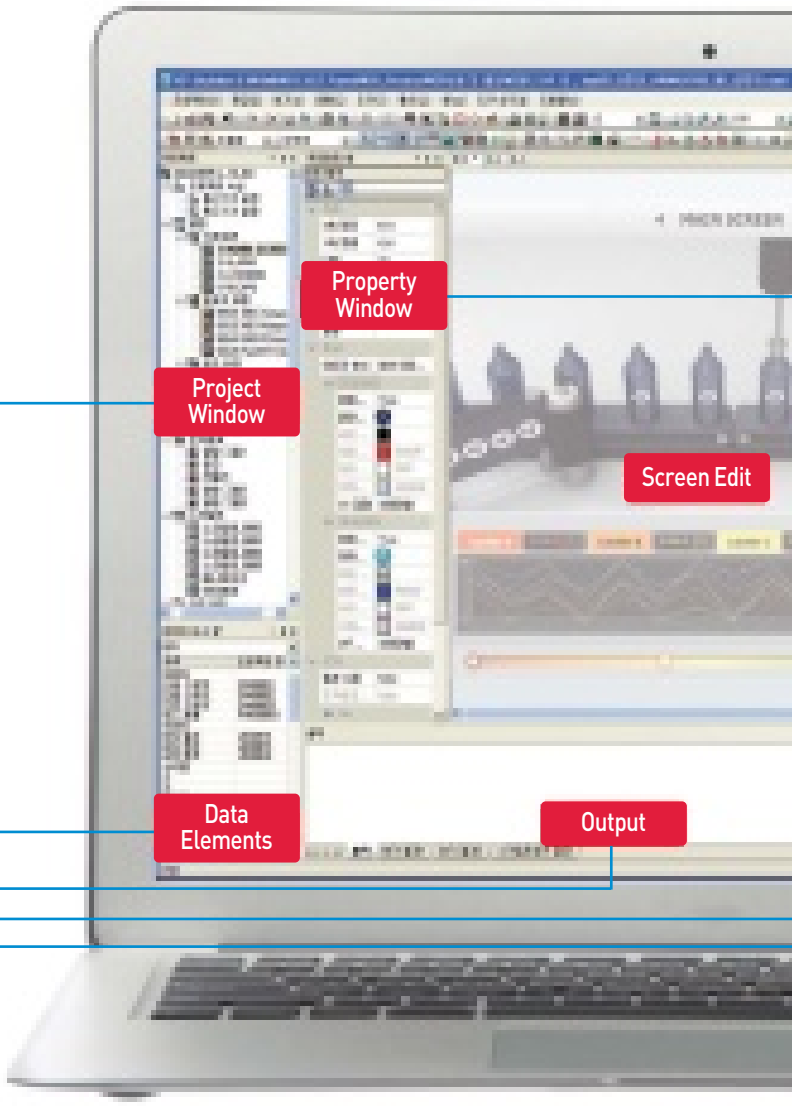
- Displays the error checked on drawing data and the search results.
- It displays the specific description of the errors created.

Tool Box

Used to select an object or draw a shape.

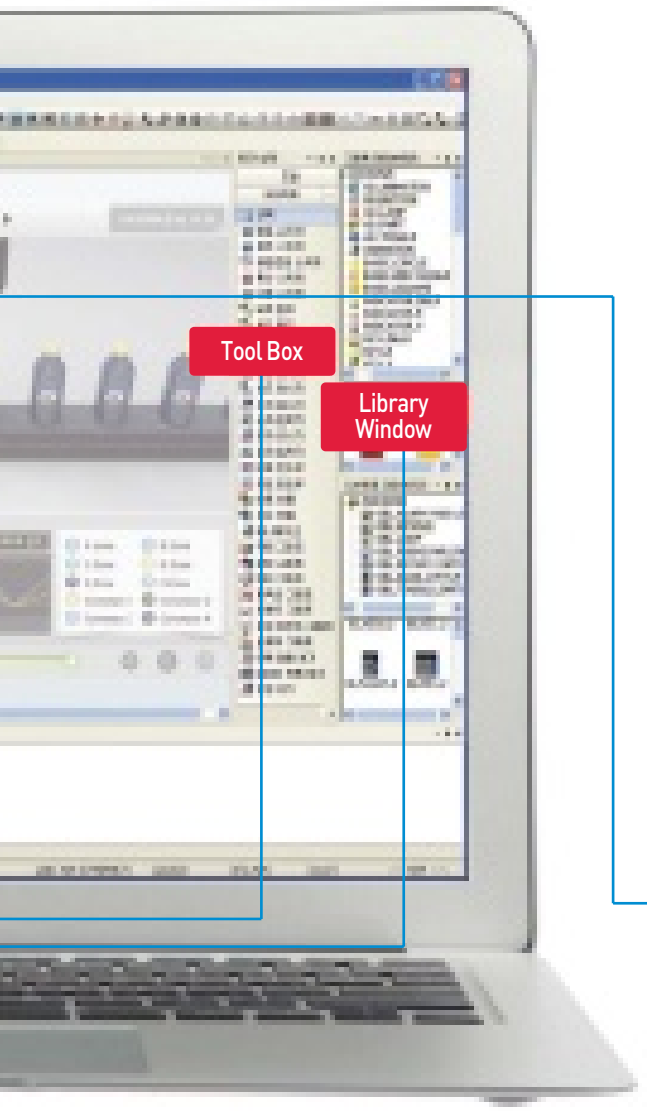
Library Window

- Library is divided by category for easier use, and preview is used for drawing.
- Convenient for users to register and delete the Library.
- Drag & Drop is used for a screen insertion.



Tag function

- Users can set device address by desired name, which can be used in an object.
- When a set device is tagged to an object, addresses can be changed, collectively
- Up to 10,000 tags can be registered.



Various fonts with convenient setting options

- Windows fonts used in a PC can be transmitted to HMI for use.
- When using Windows fonts, font attributes (Italic, bold and underline) can be used as well.
- Various font sizes including True Type are supported.
- Supports the Unicode, characters of other countries such as the standard font and high-quality fonts are beautifully displayed.
- Sophisticated and elegant text can be used to create a screen using various fonts.

Arial : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Book : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Impact : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Helvetica : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Tahoma : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Time : ABCDEFGHIJKLMNOPQRSTUVWXYZ
Verdana : ABCDEFGHIJKLMNOPQRSTUVWXYZ

가나다라마바사아자차카타파하
가나다라마바사아자차카타파하
가나다라마바사아자차카타파하
가나다라마바사아자차카타파하

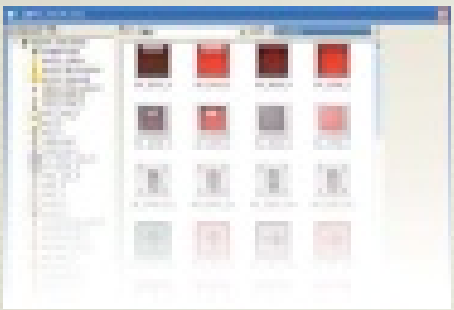
Animation function

- When GIF format is used, animation effects can be realized depending on the state of given bit.
- When a video clip on given site is created into GIF to be added to a drawing screen, more accurate information can be delivered to users. (Video clip files can be created using the commercial software for GIF creation)

User-oriented screen UI

Providing a flexible script language

- Provides a screen UI that can be easily used considering user's experiences.
- Divided into categories so that a graphic library can be easily searched.
- Various graphic libraries are offered for enhanced usability.



Property Window

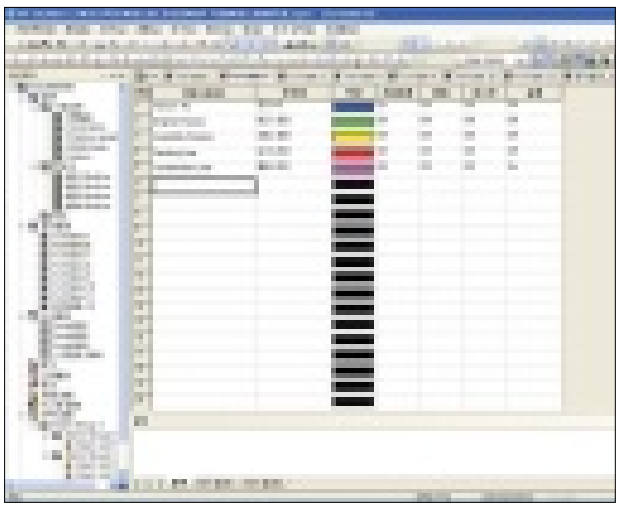
This function enables users to change properties of numerous objects at once, so that users do not have to open each object like a button or a lamp for modification.

- Numerous objects on the screen can be selected at once to replace the pictures, enhancing users' convenience.
- When modifying several objects, only the objects with the same function should be selected.
- Users can correct both pictures and properties.

Software Related Functions

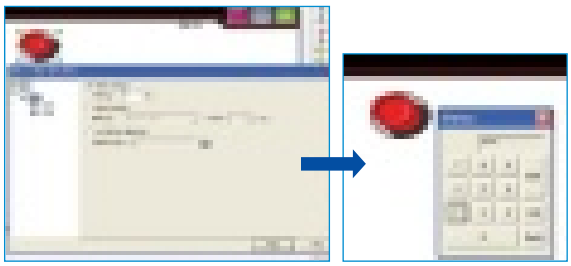
Multi-lingual support & conversion to respond to the global enterprise environments

- In response to enterprise environment of global era, up to 8 languages can be simultaneously converted and users can select a language depending on his/her nationality.
- When desired character string is registered in a table, a language can be converted into a device value and switched upon operation.
- The languages supported include Korean, English, Chinese (PRC/Taiwan), Japanese, French, Turkish, Iranian (Persian), German, Greek, Russian, Italian, Norwegian, Polish, Portuguese and Spanish, all of which are supported in Windows.



Strict control management using security setting

- Upon PLC control using objects like a switch or an input method editor, only the authorized users can perform controls depending on the set security level.
- It supports 10 security levels in total, and the password of a sub-level can be accessed using the password of a main level.
- When the security level is authorized, a session is disconnected after a certain period of time, asking for the password again.



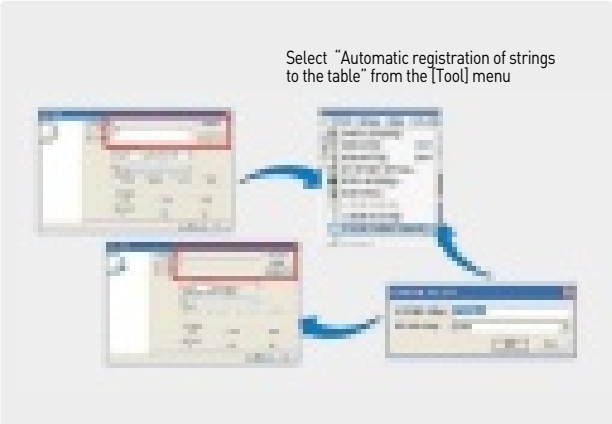
Free and easy moving of parts

- The fixed values and the parts related to the word device are selected/switched to be displayed on a screen, and the images registered as the given parts can be used.
- A mouse is used to set the movement points for free moves, linear moves, and device moves based on the X and Y coordinates, which can be chosen by users.

Automatic registration of a character string table

This function enables the character string input by users in the objects to be automatically registered.

- When the file created using a single language is to be changed to a character string table for the purpose of multi-lingual support, it can be automatically registered to the character string table without inconvenience of users.
- All the static strings used in objects can be registered in the character string table.
- Up to 10,000 character strings can be added to a character string table, and the name of a new character string table and the editing languages can be set and registered by users.



Memo pad function

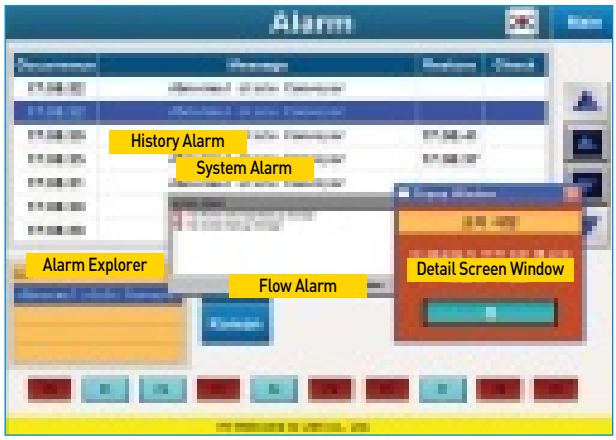
Function to create or save a short message by selecting various pen thicknesses and colors on XGT Panel.

- It is useful in exchanging messages between operators working in turns.
- The user chooses the thickness and color of the pen and writes on a screen in order to input the message.
- Such memo can be saved in a CF card or a USB memory, and the data are archived even when the power is turned off.
- Users touch the screen and drag to create a memo.
- When creating a memo, users can UNDO/REDO the memo, the thickness/color of a pen can be changed, and a specific memo or all memos can be deleted.

Advanced Functions

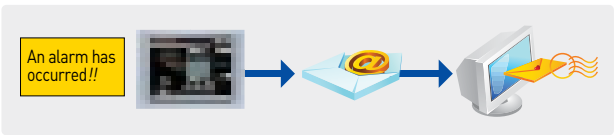
Alarm Function

- **History Alarm**
  The history of alarms can be saved in the device to check the description of occurrence.
  The alarm can be categorized into up to 8 upper and 8 lower class groups or an alarm list, and an alarm explorer can display only the group alarms the user may desire. When a screen on description to check the details of alarms generated is registered, the detailed screen window linked to the alarm will appear.
  (It can be used to check the measures or detailed description when an alarm is generated.)
- **Flow Alarm**
  The alarm generated is displayed on the upper/mid/lower section for users to promptly take actions.
  Flow alarm can be set to be operable at a specific screen, so it can be used to deliver the information on equipments and company.
- **System Alarm**
  When a serious fault or a trouble of HMI occurs, the system alarm informs the users, which is a critical function.



E-mail Function

- It offers a function to send backup files (.csv) using the E-mail address registered upon backup of the logging and alarm data in XGT Panel.
- The E-mail function for logging can only send the backup files of the group desired for each logging group.
- The E-mail function for history alarm includes a function to send to the E-mail only on the alarm messages to the designated receivers when the user-assigned alarm is generated or recovered.
- The logging and alarm backup files sent can be easily analyzed in PC using a program like EXCEL.



Logging Function

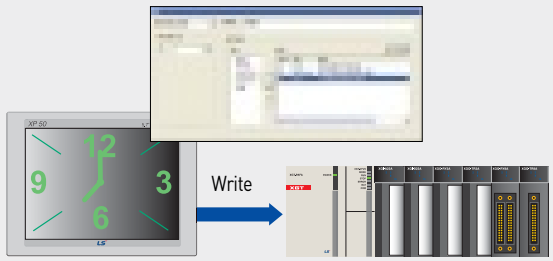
- It offers a cyclic logging that is repeated depending on the time and device state and a conditional logging which works under the device conditions.
- Up to 32 logging areas (conditions) can be provided, and the maximum size of an area can be set up to 256Kbyte.
- Up to 100 words (64Bit upon bit logging) per logging can be saved.
- Basically, logging is saved in the built-in SRAM(256Kbyte), and the backup of logging is available using the CF card, USB memory stick or USB external hard disk.
- Logging data can be viewed in XGT Panel using a logging view object, and they can be converted into a CSV format to be easily edited using a PC via software such as EXCEL.

Encryption of Logging/Alarm Backup Files

- The backup file format can be archived as binary files to prevent the data from being damaged or manipulated.
- The encrypted files can be converted into CSV files using a CSV file converter offered from XP-Builder.

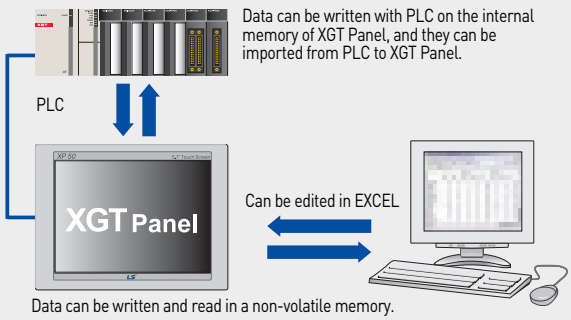
Scheduler

- Scheduler assigns an operation to be executed on a set time.
- Available functions include Bit ON/OFF, setting Word values and a script operation. Each scheduler can assign up to 8 operations.
- Up to 32 schedulers can be set.



Recipe

- After the data to be written on PLC are created, the data values created on a PLC device continuously connected to a specific device can be written.
- It can read a lot of device values from the PLC continuously connected to a specific device.
- XP-Builder can register up to 32 recipe items.
  Each recipe can register up to 10000 Word/D Word devices and 255 table blocks.
- Recipe data are saved in a non-volatile memory of XGT Panel.
  Thus, when the power is out, the data saved at the last minute are kept.
- Recipe data can be registered and edited using a XGT Panel or an EXCEL program.


Data can be written with PLC on the internal memory of XGT Panel, and they can be imported from PLC to XGT Panel.
PLC
XGT Panel
Can be edited in EXCEL
Data can be written and read in a non-volatile memory.

Script

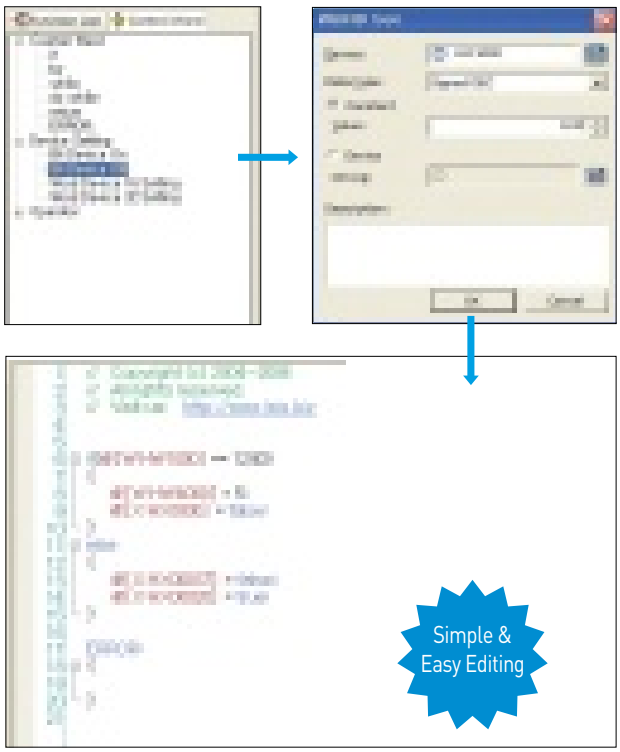
Providing a flexible script language

- It is difficult to perform drawing using only the provided object functions, and it can be supplemented using a script.
- A structured language similar to the C language is used for user's convenience.
- The script using complicated arithmetic operations and various functions is executed to greatly reduce the load upon external controllers.
- A validity check of the grammar on the created scripts is available.

Various uses of scripts

- A wide range of scripts including global scripts, screen scripts and object scripts can be used depending on the usage.
- A global script operates according to ON/OFF of the device assigned, regardless of the screen operation, and a special device can be used for scripts in a regular basis.
- An object script can perform operational management of the object devices.
- A script can run when a screen opens or closes.

Convenient script tool box & script error check



Link with Controllers

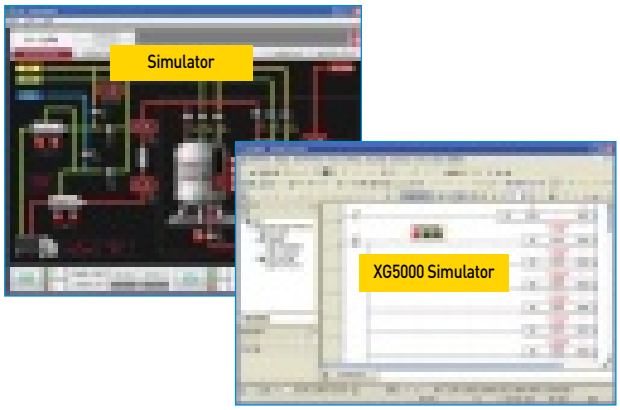
Convenient Simulator

Offline simulation

- Without XGT Panel, the drawing data can be directly viewed from PC.
- Devices can be monitored using a PC, and values can be directly input to check operations.
- A simulator is used to check the operations just like the XGT Panel. Before transmitting the drawing data to HMI, data errors and abnormal operations can be checked.

Link with the PLC Simulator

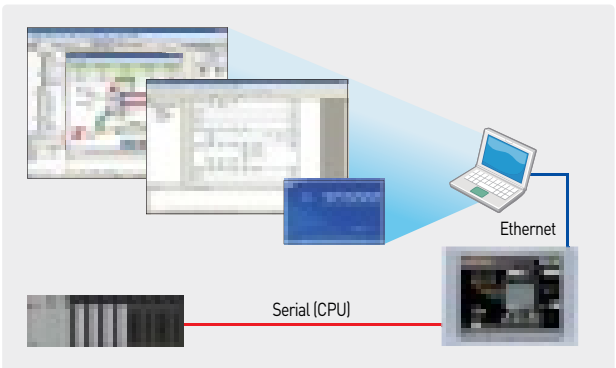
- When XG5000 simulator runs in a PC, users can control and monitor PLC directly by linking with PLC simulator.
- Operational data values of XG5000 simulator are reflected in the XP-Builder simulator, and when the values are input at XP-Builder, they are reflected as the operational data values in XG5000 simulator.



Path-through

When XGT Panel is connected to PLC with CPU serial port, PLC ladder program can be modified using the internal Ethernet.

- It is available only when the communication between the XGT Panel and the PLC is a CPU serial connection (Cnet module is also possible for the LSIS PLC).
- Users no longer have to change the cable for PLC program modification, or to go to the PLC for changes.
- A program can be modified even when a control panel is far away.

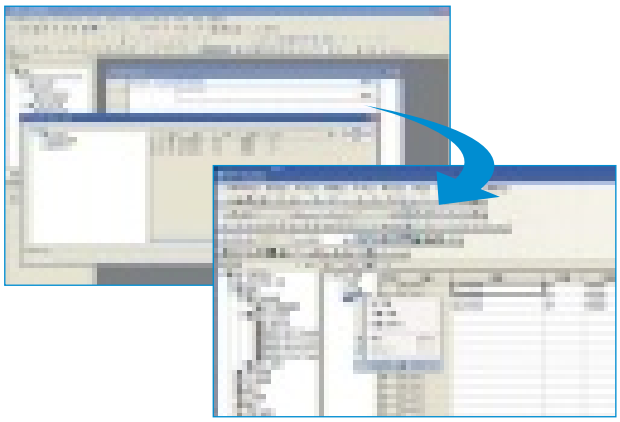


Note] Used when the communication between the XGT Panel and the PLC is the CPU serial communication

Using XGT PLC for batch-registration of devices
(tag function)

The variable names used in the PLC program that is created using XG5000 are automatically registered in XP-Builder, so that they can be used in drawings.

- [Save as a Variable/Description File] of XG5000 is used to first save the variable names used as CSV files.
- Using [Import XG5000 Symbols] from the [Tag] item of XP-Builder, an automatic registration via tags is possible (Array variables supported).
- Without changing the memory address, the variables used in the PLC program can be used.



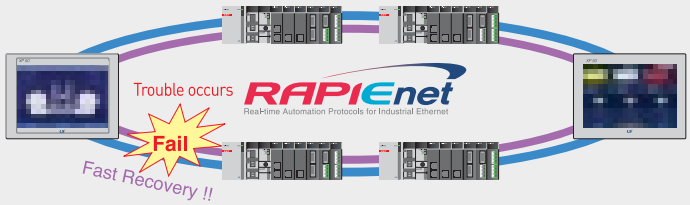
Communication Options

Fieldbus option provided

Various Fieldbus communications using the XGT Panel options

(RAPIEnet, Profibus-DP and CANopen Slave offered)

RAPIEnet(XP0-EIMT) optic ring system diagram

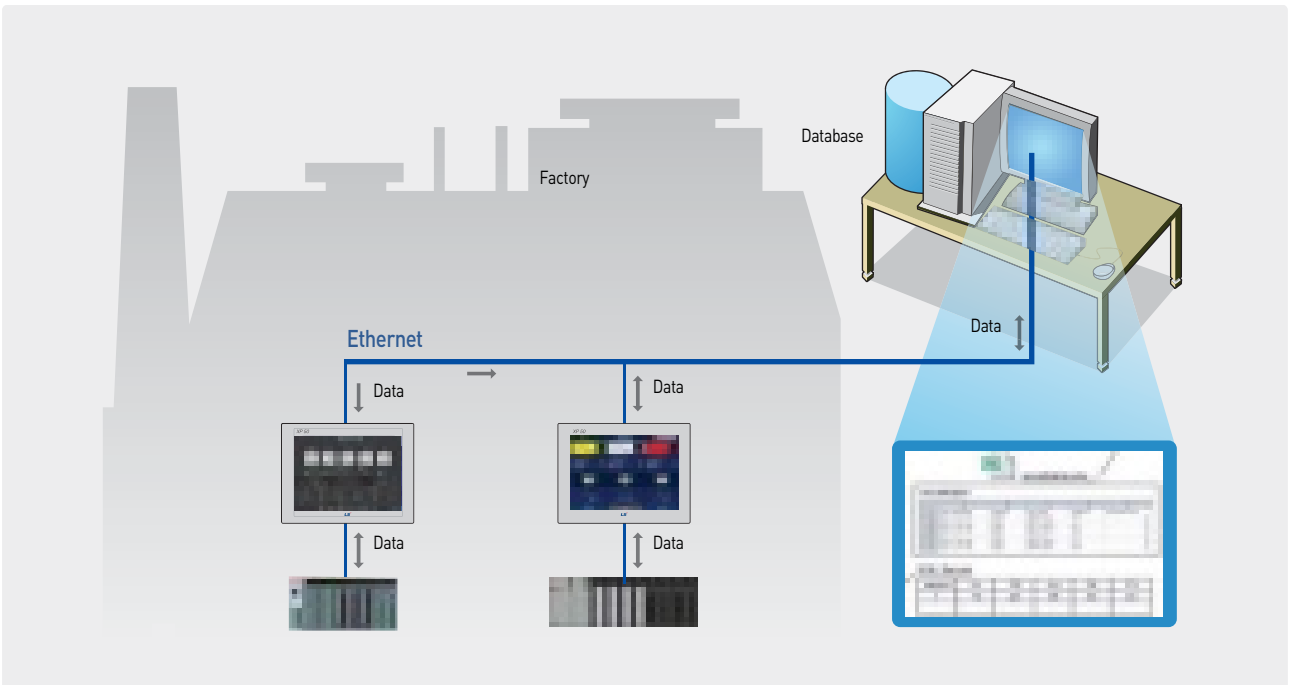


Note) An option module supports only XP (iXP to be supported in the future)

XP-Server Function

The data required from the production site's XGT Panel can be directly collected or saved in a PC.
It has several roles including a mutual data exchange between several XGT Panels, or sending an E-mail or connecting to a Database.

- It connects to the Database via PC to save, inquire and manage the XGT Panel data.
- When a trigger condition is generated, users will be informed via data E-mail of PC.
- When a trigger condition is generated, it imports or writes the screen capture, logging, alarm and recipe data of a specific XGT Panel.
- It is possible to collect various information including production outputs and causes of errors and failures from the XGT Panel to the DB server

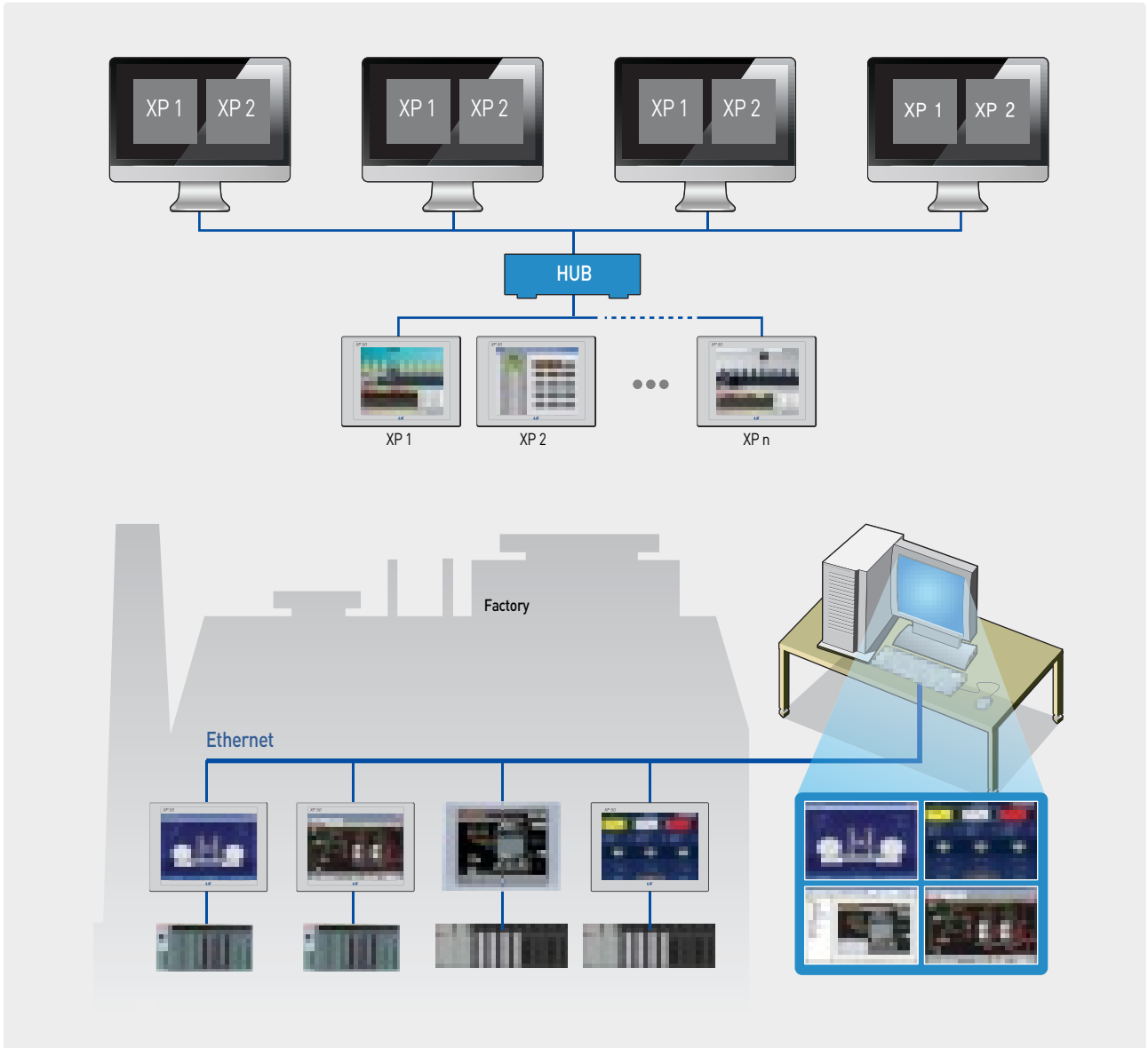


External Monitoring Function

※ Only the Ethernet-support models can use the function.

XP-Remote

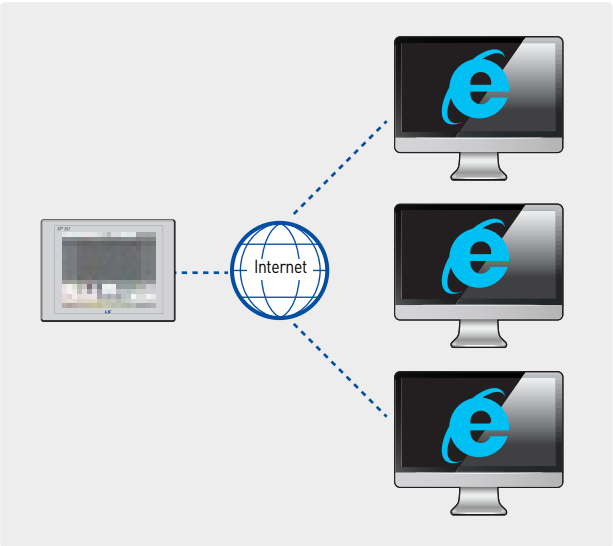
- An XGT Panel screen can be monitored and controlled remotely with a PC.
- Up to 4 PCs can remote-access to a single XGT Panel. (Only one PC can access XP-VNC.)
- Remote PC control of XGT Panels can be authorized or restricted (When not authorized, it is impossible to control with the Remote PC).
- There is a synchronization mode and a non-synchronization mode, which allows users to monitor the XGT Panel and the Remote PC screen under the same or different conditions.



Web Server

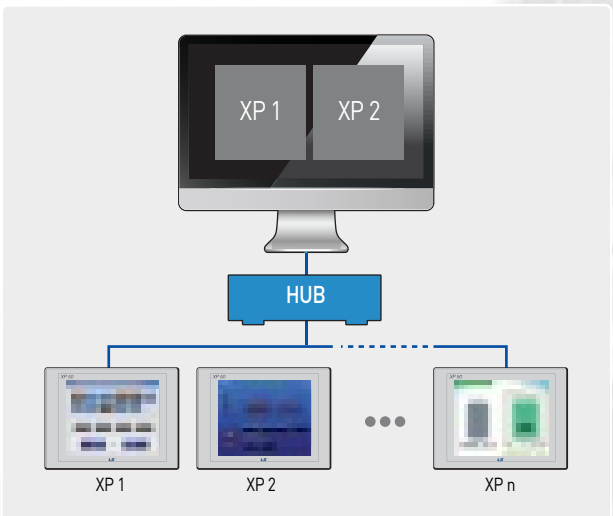
- The screen currently viewed on a XGT Panel can be viewed on a web browser via Internet.
- It is accessible in any place where Internet is connected.
- It can be connected to multiple Internet Explorers. (Impossible to access the XP screen at the same time)
- It is possible to upload the logging and alarm backup files as csv files in the XGT Panel.
- It is possible to restrict access of specific users or groups.

※ The functions described above are available when a Web Server Program is installed to the XGT Panel using XP-Manager.



XP-VNC

- The screen currently shown in the XGT Panel can be viewed from the user's PC.
- Several XGT Panels can be monitored and controlled with one PC.
- After inserting the IP of XGT Panel to be accessed from XP-VNC (S/W for PC), the current screen of the XGT Panel can be monitored and controlled.
- It is possible to restrict PC control when the XGT Panel is under operation on site (VNC interlock device provided).

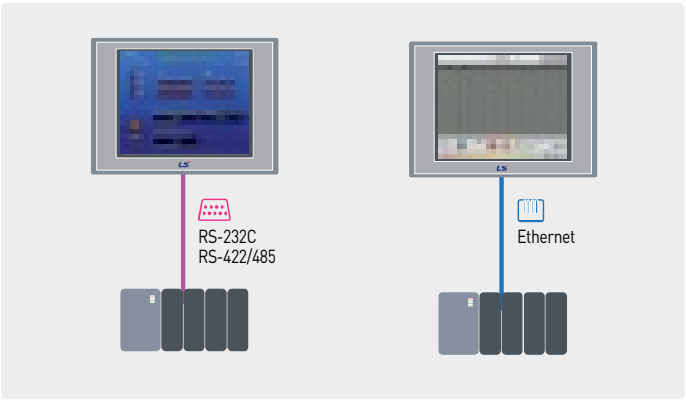


System Block Diagram

1 : 1 Serial/Ethernet Communication

One controller to one XGT Panel

※ In case of the 1:1 Ethernet communication, a cross cable should be used.

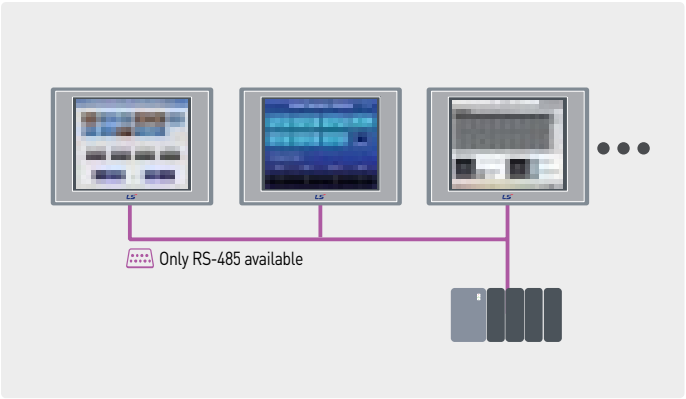


N : 1 Serial Communication

One controller to multiple XGT Panels (serial)

※ Up to 16 XGT Panels can be connected, but the speed for screen refreshing varies according to the number of panels.

※ Connection available only to specific controllers (limited to PLCs)

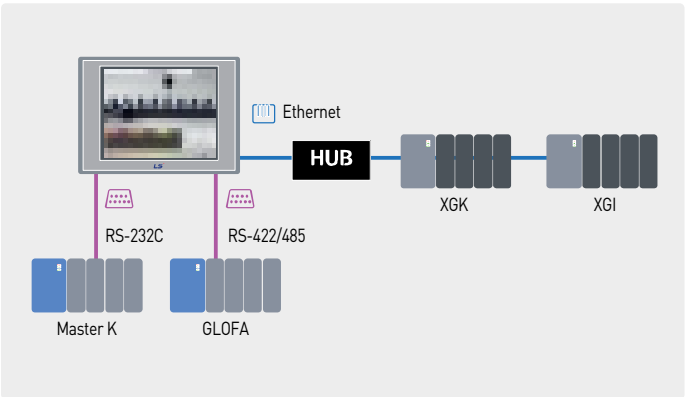


Simultaneous connection with multiple controllers

4 kinds of controllers to one XGT Panel

※ Without the RS-422/485 and RS-232C, up to 4 controllers can be connected using only Ethernet.

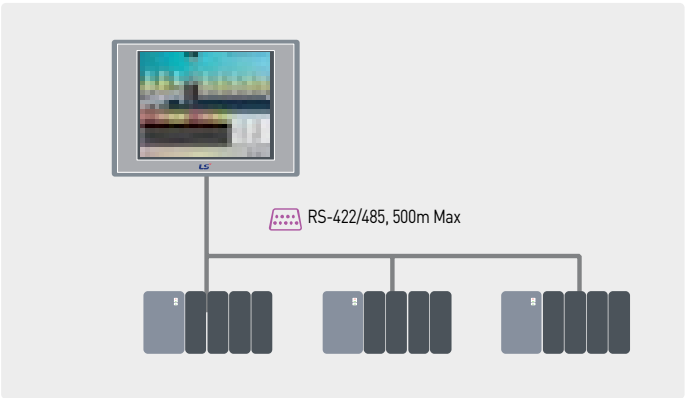
※ When it comes to iXP, up to 16 controllers can be connected.



1 : N Serial Communication (Multi Drop)

Multiple controllers to one XGT Panel

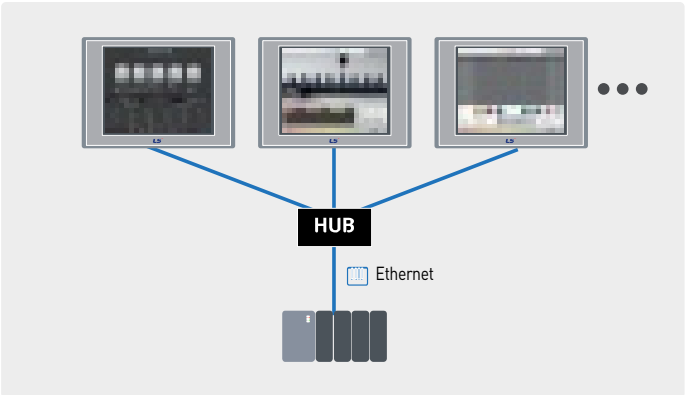
※ When 1:N communication is applied, the same types of controllers should be used.



N:1 Ethernet Communication

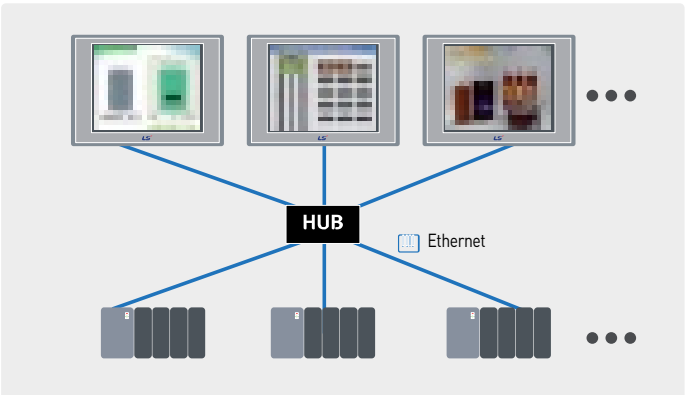
One controller to multiple XGT Panels (Ethernet)

※ According to the controller type, the number of XGT Panels connected may vary.



N:M Ethernet Communication

Multiple controllers to multiple XGT Panels



XGT Panel

Our Solution

We are leaping as a global leader beyond the top enterprise in Korea in the field of automation solutions.

The LSIS HMI solutions incorporate the core H/W and S/W technologies and services, which are optimized for client's environments at various industrial sites, ranging from unit machines to massive process control.

iXP Series

High-resolution and performance

- 1GHz high-performing CPU & quick screen refreshing speed
- 16,777,216. TFT color (24bit) support & high-luminance/resolution LCD
- Mass internal memory (User memory: 128MB, Data backup: 1MB)

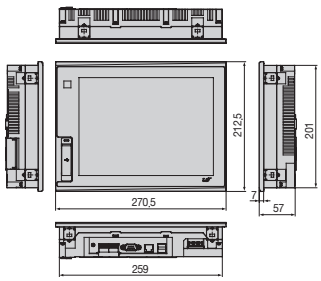
User-oriented simple environment

- Various storage interfaces (USB/CF/SD)
- Movement detection (presence sensor) system (within 1m)

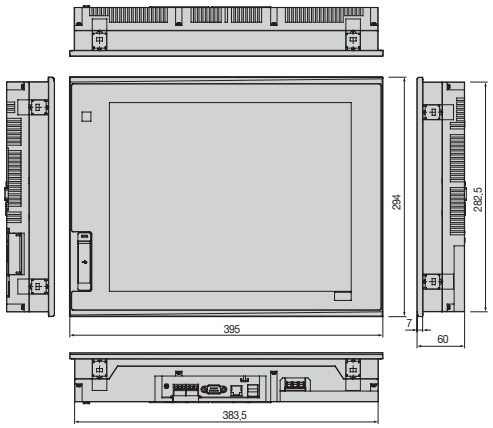
Dimensions

[Unit: mm]

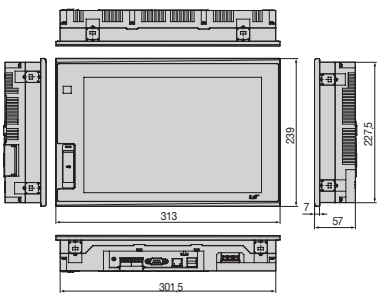
iXP70



iXP90



iXP80



General Information

Item	Description				Standard
Ambient Temperature	0℃~+50℃				
Storage Temperature	-20℃~+60℃				
Ambient Humidity	10~85%RH, without dew condensation				
Storage Humidity	10~85%RH, without dew condensation				
Vibration resistance	Occasional vibration			Counts	
	Frequency	Acceleration	Amplitude	10 times each direction (X, Y and Z)	IEC 61131-2
	5 ≤ f < 9Hz	–	3.5mm		
	9 ≤ f ≤ 150Hz	9.8㎨	-		
	Continuous vibration				
	Frequency	Acceleration	Amplitude		
	5 ≤ f < 9Hz	-	1.75mm		
	9 ≤ f ≤ 150Hz	4.9㎨	-		
Shock resistance	Maximum shock acceleration: 147㎨(15g) * Authorization time: 11ms * Pulse waveform: Half-sine wave (3 times each of X, Y and Z) *				IEC 61131-2
Vibration resistance	Square wave impulse noise	DC: ±800V			LSIS Standards
	Electrostatic discharge	±4kV (Contact discharge)			IEC 61131-2, IEC 61000-4-2
	Radiated electromagnetic field noise	80 ~ 100MHz, 10V/m			IEC 61131-2, IEC 61000-4-3
	Fast transient/Burst noise	Power Module: 2 kV, Communication Interface: 1kV			IEC 61131-2, IEC 61000-4-4
Operating ambience	Free from corrosive gas and excessive dust				
Altitude	2,000m (6,562ft) or below				
Pollution degree	2 or under				
Cooling method	Natural air-cooling				

Specifications

Item		iXP70-TTA	iXP80-TTA	iXP90-TTA
Display Type		TFT color LCD		
Display Size		26.4cm (10.4″)	30.7cm (12.1″)	38.1cm (15″)
Resolution		800×600(SVGA)	800×600(SVGA)	1,024×768(XGA)
Color		16bit/24bit Color (default 16bit)		
Viewing Angle		Left/Right: 80 deg. Up: 60 deg. Down: 80 deg.		
Backlight		LED mode		
Backlight Capacity		60,000h		
Brightness		700 cd/㎡	550 cd/㎡	800 cd/㎡
Touch Panel		Analogue resistive		
Sound		Magnetic buzzer (85dB)		
Processor		ARM Cortex-A8 Core (32bit RISC), 1GHz		
Sound Input		-		
Sound Output		1channel, stereo sound		
Memory	Flash	1GB (Screen 128MB)		
	Operation RAM	512MB		
	Backup RAM	1MB		
Backup Type		Date/Time, Logging/Alarm/Recipe data, non-volatile device		
Battery Capacity		Around 3 years (upon operation at 25℃)		
USB Port		3 channels, USB 2.0 host (mouse, keyboard and USB memory driver supported)		
		1channel, USB 2.0 device (Project export/import to/from PC)		
RS-232C		1 channel		
RS-422/485		1 channel, for both 422/485		
Ethernet		1 channel, IEEE802.1a, 10Base-T/100Base-TX		
CF Card		1 slot (Compact Flash)		
SD Card		1 slot (SDHC support)		
Body Monitoring		Distance: Left/Right 1~1.5m, Front 40~50cm		
		Angle: Up/Down- 100 degrees, Left/Right- 140 degrees (Infrared ray 5~20 microns detected)		
Sound Output		LINE-OUT 1channel sound		
Video Input		-		
Video Output		-		
Expansion IF Module		Communication & I/O option module installed (to be provided in the future)		
VM I/F		4-channel video input (to be provided in the future)		
Certification		CE, UL(cUL), KC		
IP		IP65		
Size (mm)		270.5×212.2×57.0	313.0×239.0×57.0	395.0×294.0×60.0
Panel Cut (mm)		259.0×201.0	301.5×227.5	383.5×282.5
Power		AC100~240V, DC12/24V		
Power Consumption (W)		42	42	42
Weight (kg)		2.2	2.4	3.9

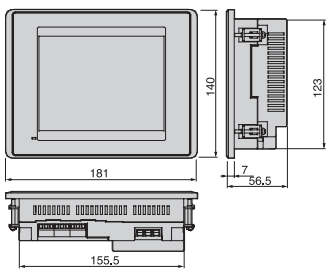
XP Series

- 65,536 TFT color
- 4/10/20MB User memory, 128/512KB Backup memory
- Ethernet & serial communications support
- USB Host function to be used in various PC devices
- Up to 8 languages at a time and a batch-change of languages
- Offline simulations (Link to the XG5000 simulator)

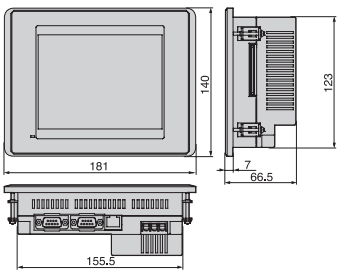
Dimensions

[Unit: mm]

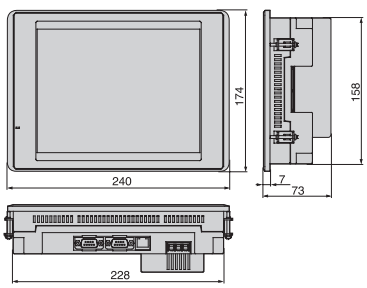
XP30-BTE / TTE



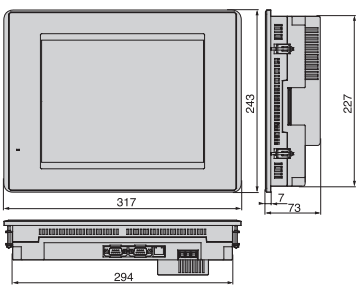
XP30-BTA / TTA



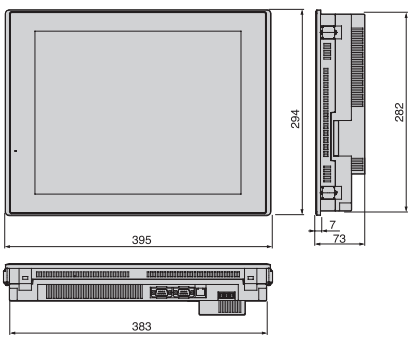
XP50-TTA



XP70-TTA / XP80-TTA



XP90-TTA



General nformation

No.	Item	Description				Standard
1	Ambient temperature	0℃~+50℃				
2	Storage temperature	-20℃~+60℃				
3	Ambient humidity	10~85%RH, without dew condensation				
4	Storage humidity	10~85%RH, without dew condensation				
5	Vibration Resistance	-20℃~+60℃			Counts	IEC 61131-2
		Frequency	Acceleration	Amplitude	10 times each direction (X, Y and Z)	
		5 ≤ f < 9㎐	-	3.5mm		
		9 ≤ f ≤ 150㎐	9.8㎨	-		
		Continuous Vibration				
		Frequency	Acceleration	Amplitude		
		5 ≤ f < 9㎐	-	1.75mm		
		9 ≤ f ≤ 150㎐	4.9㎨	-		
6	Shock Resistance	Maximum shock acceleration: 147㎨(15g) Authorization time: 11㎳ Pulse waveform: Half-sine wave pulse (3 times each of X,Y and Z)				IEC 61131-2
7	Noise Resistance	Square wave impulse noise	AC: ±1,500V DC: ±1,000V			LSIS Standards
		Electrostatic discharge	Voltage: 6 kV (Contact discharge)			IEC 61131-2, IEC 61000-4-2
		Radiated electromagnetic field noise	27 ~ 500MHz, 10V/m			IEC 61131-2, IEC 61000-4-3
		Fast transient/Burst noise	Power module: 2 kV, Communication interface: 1kV			IEC 61131-2, IEC 61000-4-4
8	Operating ambience	Free from corrosive gas and excessive dust				
9	Altitude	2,000m (6,562ft) or below				
10	Pollution degree	2 or under				
11	Cooling method	Natural air-cooling				

Specifications

Model Type			XP30-BTE/DC	XP30-BTA/DC	XP30-TTE/DC	XP30-TTA/DC	XP50-TTA/DC	XP70-TTA/AC XP70-TTA/DC	XP80-TTA/AC XP80-TTA/DC	XP90-TTA/AC
			Mono		Color					
Display Element			Mono Blue LCD		TFT Color LCD					
Screen Size			14cm (5.7")				21cm (8.4")	26cm (10.4")	31cm (12.1")	38cm (15")
Resolution			320×240				640×480		800×600	1024×768
Color			8-column Gray Scale		256 colors	65,536 colors				
Backlight			LED mode			CCFL(LCD single body), Auto On/Off	CCFL(can be replaced), Auto On/Off			
			50,000 hours			60,000 hours	50,000 hours			60,000 hours
Contrast			Adjustable		Fixed					
Luminance			230cd/㎡			400cd/㎡	480cd/㎡	430cd/㎡	400cd/㎡	450cd/㎡
Viewing Angle	Up/Down(Degree)		20/40		80/80	70/50	50/60	45/65	45/75	60/50
	Left/Right(Degree)		45/45		80/80	70/70	65/65	65/65	65/65	75/75
Touch Panel			4-wire system, analogue				8-wire system, analogue			
Movement LED			Green: Normal RUN (Monitoring & drawing data download) Red: Error (Communication error & drawing data error)							
Memory	Screen Data		4MB	10MB	4MB	10MB				20MB
	Backup Data		128KB	512KB	128KB	512KB(saving logging/alarm data)				
Ethernet			-	1ch, IEEE802.3, 10/100Base-T	-	1ch, IEEE802.3, 10/100Base-T				
USB Interface			USB Host X 1	USB Host X 2	USB Host X 1	USB Host X 2				
Serial	RS-232C		2ch(1 port for PC communication)							
	RS-422/485		1ch, 422/485 optional mode							
CF Card Interface			-	CF card (TAPE-1)*1	-	CF card (TAPE-1)×1				
AUX Interface			-	Optional	-	Optional				
Certification			CE, UL, KCC							
Protection			IP65 (Front Water Proof Structure)							
Size(W×H×D)mm			181 x 140 x 56.5	181 x 140 x 66.5	181 x 140 x 56.5	181 x 140 x 66.5	240 x 174 x 73	317 x 243 x 73		395 x 294 x 73
Panel Cut (W×H)mm			155.5 x 123				228 x 158	294 x 227		383 x 282
Weight (kg)			0.62	0.75	0.62	0.75	1.4	2.2	2.4	3.9
Power	Rated Voltage		DC 24V					AC100~220V, DC 24V		AC100~220V
	Permitted Voltage	AC	-					MIN 85 VAC, MAX 264 VAC		
		DC	MIN 19.2 VDC, MAX 28.8 VDC							–
	Power Consumption (W)	AC	–					37	40	46
		DC	5	8.5	5	8.5	20	27	30	–

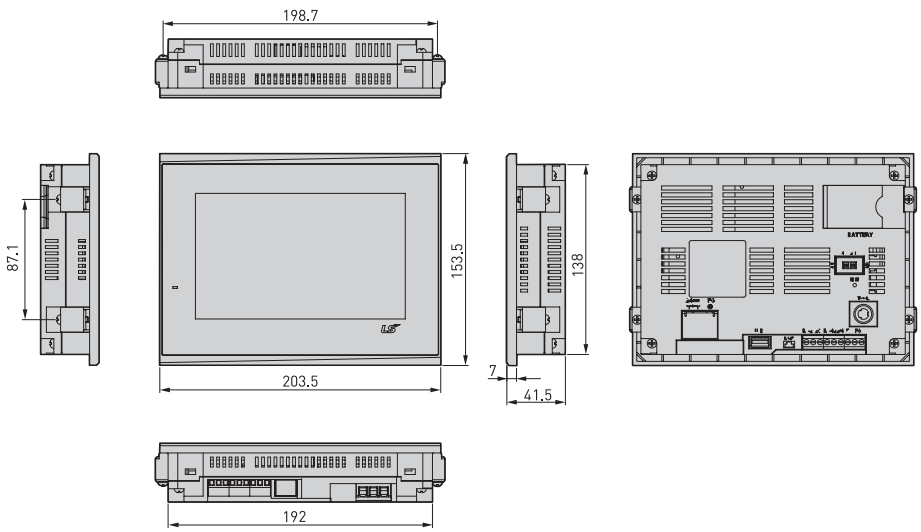
XP40 (7" Wide Type)

- 17.7cm (7") TFT LCD-applied wide type
- LED Backlight adopted for enhanced contrast ratio and low-power
- PLC Ladder monitoring function: Only XGK/XBC supports
- Web Server* / Data Server* / Path-Through Function*
- Remote Viewer Function*
- CE, KC, UL/cUL certifications
- Screen editor : XP-Builder

* Functions that support only the TTA model

Dimensions

[Unit: mm]



General nformation

Item	Description				Standard
Ambient temperature	0℃~+50℃				
Storage temperature	-20℃~+60℃				
Ambient humidity	10~85%RH, without dew condensation				
Storage humidity	10~85%RH, without dew condensation				
Vibration resistance	Occasional Vibration			Counts	
	Frequency	Acceleration	Amplitude	10 times each direction (X, Y and Z)	IEC 61131-2
	5 ≤ f < 9Hz	-	3.5mm		
	9 ≤ f ≤ 150Hz	9.8㎨	-		
	Continuous Vibration				
	Frequency	Acceleration	Amplitude		
	5 ≤ f < 9Hz	-	1.75mm		
	9 ≤ f ≤ 150Hz	4.9㎨	-		
Shock resistance	Maximum shock acceleration: 147㎨(15g) Authorization time: 11㎳ Pulse waveform: Half-sine wave pulse (3 times each of X,Y and Z)				IEC 61131-2
Noise resistance	Square wave impulse noise	DC: ±800V			LSIS Standards
	Electrostatic discharge	±4kV (Contact discharge)			IEC 61131-2, IEC 61000-4-2
	Radiated electromagnetic field noise	80 ~ 100MHz, 10V/m			IEC 61131-2, IEC 61000-4-3
	Fast transient/Burst noise	Power module: 2 kV, Communication interface: 1kV			IEC 61131-2, IEC 61000-4-4
Operating ambience	Free from corrosive gas and excessive dust				
Altitude	2,000m (6,562ft) or below				
Pollution degree	2 or under				
Cooling method	Natural air-cooling				

Specificat ions

Item		XP40-TTE/DC	XP40-TTA/DC
Display Type		TFT color LCD	
Display Size		17.7cm (7inch)	
Resolution		800 x 480 pixels	
Color		256 colors	65,536 colors
Display Angle		Left/Right: 65 deg. Up: 50 deg. Down: 60 deg.	
Backlight		LED mode (can be replaced)	
Backlight Capacity		30,000 hr. or more	
Brightness		280 cd/㎡	
Touch Panel		Analogue resistive	
Sound		Magnetic buzzer (87dB)	
Processor		ARM920T (32bit RISC), 200MHz	
Graphic Accelerator		Hardware accelerator	
Memory	Flash	16MB	32MB
	Operation RAM	32MB	64MB
	Backup RAM	128KB	512KB
Backup Type		Date/Time data, Logging/Alarm/Recipe data, non-volatile device	
Batter Capacity		Around 3 years (Upon operation at 25℃)	
USB Host		1 channel, USB 2.0 (supports printer and USB memory driver)	
RS-232C		Terminal block type	
RS-422/485			
Ethernet		1 channel, IEEE802.3, 10Base-T / 100Base-TX	
Certification		CE, UL(cUL), KC	
IP		IP65	
Size (mm)		203.5×153.5×41.5	
Panel Cut (mm)		192×138	
Power		DC24V	
Power Consumption (W)		4.5 or less	5.0 or less
Weight (kg)		0.8	0.81

List of Communication Drivers

Manufacturer	Controller
LSIS	XGK (Link)
	XGK (CPU)
	XGK (Ethernet)
	XGK (Ethernet/IP)
	XGI (Link)
	XGI (CPU)
	XGI (Ethernet)
	XGI (Ethernet/IP)
	XGR (Link)
	XGR (CPU)
	XGR (Ethernet)
	XGR (Ethernet/IP)
	XEC (Link)
	XEC (CPU)
	XEC (Ethernet)
	XEC (Ethernet/IP)
	XGB (Link)
	XGB (CPU)
	XGB (Ethernet)
	XGB (Ethernet/IP)
	GLOFA-GM (Link)
	GLOFA-GM (CPU)
	GLOFA-GM (Ethernet)
	MASTER-K (80,120,200,300,1000)S (Link)
	MASTER-K (80,120,200,300,1000)S (CPU)
	MASTER-K (200,300,1000)S (Ethernet)
	XGT Servo
	Inverter (LSBus)
	Inverter (MODBUS)
	User Defined Communication (Master - Serial/Ethernet)
	User Defined Communication (Slave - Ethernet)
Mitsubishi	MELSEC-A (Link)
	MELSEC-A (CPU)
	MELSEC-FX (Link)
	MELSEC-FX (CPU)
	MELSEC-FX (Ethernet)
	MELSEC-Q (CPU) , *U Type excluded
	MELSEC-QnA,Q (Link)
	MELSEC-QnA,Q (Ethernet)
	MELSEC-QnU CPU Built-in Ethernet
	MELSERVO-J2
	MELSERVO-J3
OMRON	C/CV Host Link
	CS/CJ Series Host Link
	CS/CJ Series (Ethernet)
	CJ1/CJ2 (Ethernet/IP)
Rockwell	SLC500 Series (DF1)
	ControlLogix/CompactLogix Series (DF1)
	MicroLogix Series (DF1)
	ControlLogix/CompactLogix Series Native (Ethernet/IP)
	Ethernet/IP MicroLogix Series (Ethernet/IP)

Manufacturer	Controller
Schneider Electric Industries	MODBUS RTU/ASCII Master
	MODBUS TCP/IP Master
	MODBUS RTU/ASCII Slave
	MODBUS TCP/IP Slave
RS Automation	N/NX Series CCU
	NX Series CCU+
Siemens	SIMATIC S7 MPI (PC Adaptor)
	SIMATIC S7 PPI
	SIMATIC S7 3964(R)/RK512
	SIMATIC S7 (Ethernet)
	LOGO (Ethernet)
	SIMATIC S7 1200 (Ethernet)
KDT Systems	BP Series Loader
	CP Series Loader
	XP Series Loader
	KDT CIMON Serial (Link)
LS Mecapion	VS/VP Servo Drive
	MXQ Series
GE Fanuc	90-30/70 SNP
	90-30/70 SNP-X
Panasonic	MINAS Servo
	FP Series (Link)
Hyundai Elevator	SKY-RAV (Link)
	SKY-RAV (Ethernet)
Daewon	GSI Dedicated Controller
Parker	Hi-Drive
Digital	Memory Link
CANopen Slave	CANopen Slave
Profibus DP Slave	PROFIBUS DP Slave
Delta	DVP Series
Fuji	MICREX-SX Series (Link)
	MICREX-SX Series (Ethernet)
Hanyoung	Temperature Controller
CAS	Weight Indicator
HIGEN	Servo
SEW EURODRIVE	MOVIDRIVE Serial
Lenze	Lecom A/B
YOKOKAWA	FA-M3 Series
	FA-M3 Series (Ethernet)
BACnet	IP Master
Control Techniques	CT Modbus RTU
KOYO	DirectNet Serial
KTURBO	Turbo Blower MT508
BYD Auto	BYD Dedicated Controller
YASKAWA	MEMOBUS RTU Master
	MP2000 Series (Ethernet)
HITACHI	H Series (Link)
	H Series (Ethernet)
KEYENCE	KV-700/1000/3000/5000/5500 Serial
	KV-700/1000/3000/5000/5500 (Ethernet)
DasaRobot	DASA iM-SIGMA Series

Green Innovators of Innovation

Safety Instructions

- For your safety, please read user's manual thoroughly before operating.
- Contact the nearest authorized service facility for examination, repair, or adjustment.
- Please contact qualified service technician when you need maintenance.
  Do not disassemble or repair by yourself !
- Any maintenance and inspection shall be performed by the personnel having expertise concerned.

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